## ASSEMBLY- AND INSTRUCTIONS MANUAL

# Scan 57



### Congratulations on your new Scan wood-burning stove

You have purchased a product by one of Europe's leading manufacturer's of wood-burning stoves, and we are sure that you will have years of pleasure with your purchase. To make the best possible use of your stove, it is important that you follow our advice and instructions.

Please read this Assembly- and instructions manual before you start to assemble your stove.



Make a note of your stove's product registration number here so that you have it available if you need to contact us.

Test in compliance with EN 13240



Version: GB 90157500-5 19.04.2010

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## INSTALLATION

#### Installation

The house owner is responsible for ensuring that all necessary national and local safety measures are observed during installation and fitting and also responsible for observing the fitting and operating instructions detailed in this manual.

When you install any kind of fireplace or stove, you must inform the local authorities. You are also responsible for calling in a chimney sweep to inspect and authorize the installation.

To ensure best-possible functionality and safety for your installation, we advise you to call a professional fitter. Our Scan Dealer will be able to recommend a qualified fitter in your area. For information on Scan Dealers, please go to www.scan.dk.

#### Technical data and dimensions

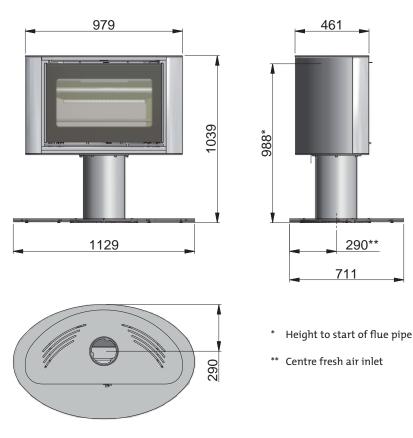
CO Emission at 13% O <sub>2</sub> :	0,11%	1375 mg/Nm <sup>3</sup>
Dust @ 13% O <sub>2</sub> :		63 mg/Nm <sup>3</sup>
Nox @ 13% O <sub>2</sub> :		94 mg/Nm <sup>3</sup>
Efficiency:		78%
Rated heat load:		7 kW
Chimney temperature:		380°C
Flue outlet flow:		7,5 g/sek
Recommended vacuum in flue collar:		16 Pa
Combustion air requirement:		20,4 Nm <sup>3</sup> /h
Recommended fuel:		Wood
Fuel consumption:		2,2 Kg/h
Amount of fuel:		2 kg
Weight:		204 kg
Flue collar internal diameter:		155 mm
Approval type:		Intermitterende

Intermittent fuelling means normal use of a woodstove. In other words, you should let the fire die down until only the embers are left, before refuelling.

The Scan 57 was build in compliance with the homologized product type specified in the Assembly- and Instructions Manual provided with the product.



#### **Dimension sketch Scan 57**



#### Scan 57 variants

The Scan 57 is found in 2 variants: Scan 57 with fixed base.

Scan 57 with revolving base.

### Unpacking

We recommend that you leave the protective film on the stove until fitting is complete.

#### Service package

The service package contains the following:

- Fitting for flue collar (not used for this Scan model)
- Seal
- Safety fitting (not used for this Scan model)
- Plastic plugs for transport safety hole at the bottom of the stove (not used for this Scan model)
- Various tools
- Glove
- Fire starters for first lighting

#### Accessories

- Shaped floor plate, glass or steel (not on stove with revolving base)
- Floor plate, steel
- Fresh air solution

#### Load bearing underlay

All of the products in our portfolio are classified as light-duty fireplaces; in most cases, there is no need to reinforce the floor, so that you can typically use the normal floor.

However, you should make sure that the load bearing underlay can bear the weight of the wood-burning stove and that of the chimney.

If your wood-burning stove is fitted with a revolving base, note that the load bearing underlay must be flat.

#### Floor plate

If you are setting up the stove on a flammable floor, observe national and local regulations on the size of the non-flammable underlay that covers the floor around the stove.

Your local Scan dealer can give guidance on the rules concerning the protection of flammable material around the stove.

The idea behind the floor plate is that it protects the floor and flammable material against sparks.

The floor plate can be made of steel or glass, and the stove can be set up on brick, natural stone or similar materials.

If you opt for the Scan 57 revolving base note the size and shape of the floor plate.

This Scan wood-burning stove has an integrated floor plate, and can thus be set up on any flammable material without a protective underlay.

#### Floor plate for Scan 57



Shaped floor plate for Scan 57 with fixed base.



## Existing chimney and pre-fabricated element chimney

If you intend to connect your stove to an existing chimney, it makes sense to contact an authorised Scan dealer, or a local chimney sweep for advice. These experts will also let you know if your flue needs renovating.

When connecting a pre-fabricated element chimney, follow the manufacturer's connection instructions for the relevant chimney type.

#### **Connection between stove and steel chimney**

Your Scan dealer, or local chimney sweep, can advise you on choosing a make and type of steel chimney. This ensures that the chimney will match your wood-burning stove. As a general rule, the length of the flue should not be less than 3,5 m measured from the top of the wood-burning stove.

Choosing the wrong length or diameter of steel chimney could impair functionality.

Always observe the chimney vendor's instructions precisely.

To ensure correct fitting cut a notch into the uninsulated first section of the steel chimney, see page 112: "Top mounted steel chimney" points 3 and 4 and page 13 for an illustration.

Fit the seal supplied in the service box to seal between the first uninsulated section and flue connection piece, see "fitting seals" on page 13.

If you decide on a wood-burning stove with a revolving base, perfect working of your stove will depend to a great extent on having the stove installed by a properly trained fitter. For instructions on fitting a steel chimney with a revolving base, see pages 12 and 13.

#### **Requirements for chimney**

The chimney must be labelled T400 and G for soot testing.

#### Connection with 90° elbow pipe

If you intend to use an elbow pipe with the Scan 57, we recommend the use of a curved elbow pipe to improve the draft.

If you are connecting your stove using a sharp elbow bend, the cleanout door should be in the vertical section, such that the horizontal part can be cleaned through it.

To ensure correct fitting, cut a notch into the elbow bend, see page 10: "Elbow bend solution for brick chimneys" points 3 and 4 and page 11 for an illustration.

Fit the seal supplied in the service box to seal between the elbow bend and flue connection piece, see "fitting seals" on page 13.

#### Revolving base and 90° elbow pipe

Best-possible working of your wood-burning stove with revolving base, will depend to a great extent on having the stove carefully installed by a properly trained fitter. For instructions on fitting an elbow pipe for the revolving base, see pages 12 and 13.



#### Positioning your wood-burning stove

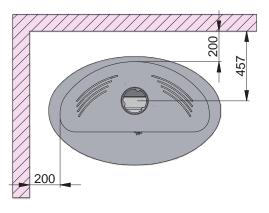
The wood-burning stove must be set up so that the stove itself, the flue pipe, and the chimney can all be cleaned.

#### Position near to non-flammable walls

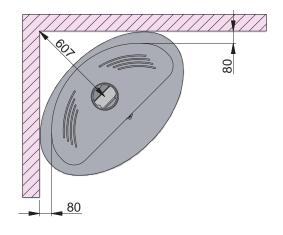
When positioning near a non-flammable wall, we recommend you keep a minimum distance of 50 mm between the rear of the product and the wall for cleaning purposes.

#### **Distance to flammable walls**

#### Parallel rear wall installation

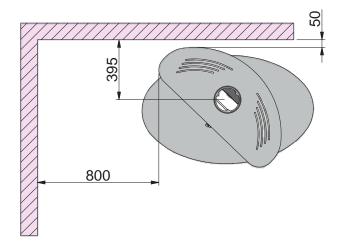


45° Corner installation



#### **Revolving base**

If you have chosen the Scan 57 with revolving base, the wood-burning stove is delivered with restricted rotation (45°).



#### Distance to furniture: 1100 mm

But please check to avoid furniture or other furnishings being dried out due to being too close to the stove.

#### Type plate

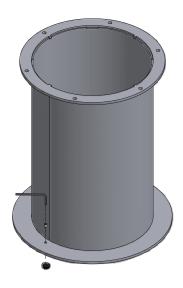
All Scan wood-burning stoves are fitted with a type plate, that specifies the approval standards and the distance to flammable materials.

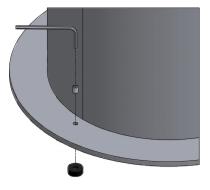
The type plate on the Scan 57 is placed under the stove.

Scan 57 Freestanding room heater fired by solid fuel							
Standa	ard:	E	N 13240	EC	no. 90157600		
Minimu	Minimum distance to combustible materials:						
Scan 57 Fixed base: Side: 200mm - Back: 200mm - Front: 1100mm Scan 57 Revolving base: See assembly- and instructions manual							
CO emission at 13% O2:0,11%1375 mg/Nm³Dust at 13% O2:63 mg/Nm³Flue gas temperature:380°CNominal heat output:7 kWEfficiency:78%Fuel type:WoodOperation type:IntermittentThe appliance can be operated in a shared flue.							
Country	Classification Certificate/Standa		/Standard	Approved by			
EUR	Intermitt		EN 13240		RWE Power AG		
Norway	Klasse	2	SINTEF 110-028		SINTEF - NBL		
Austria			15 a B-VG		RWE Power AG		
Schweiz	LRV 11			18794	RWE Power AG		
Germany	BStV	1	FSPS-Wa	1766-EN	RWE Power AG		
Angaben für ÖsterreichWärmeleistungsbereich:3,9 - 7,8 kWBrennstoffwärmeleistung:9,4 kWZulässige Brennstoffe:ScheitholzPrüfbericht:FSPS-Wa 1766-A							
Follow assembly- and instructions manual. Use only recommended fuels. Montage- und Bedienungsanleitung beachten. Verwenden Sie nur empfohlene Brennstoffe.							
1000 Scan A/S DK 5492 Vissenbjerg 04-2010							

#### Fitting the brake to the pedestal

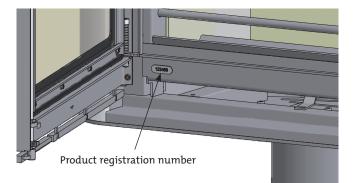
If you have chosen to connect the Scan 57 with a rotating base, the accompanying brake must be fitted to control the rotation of the stove.





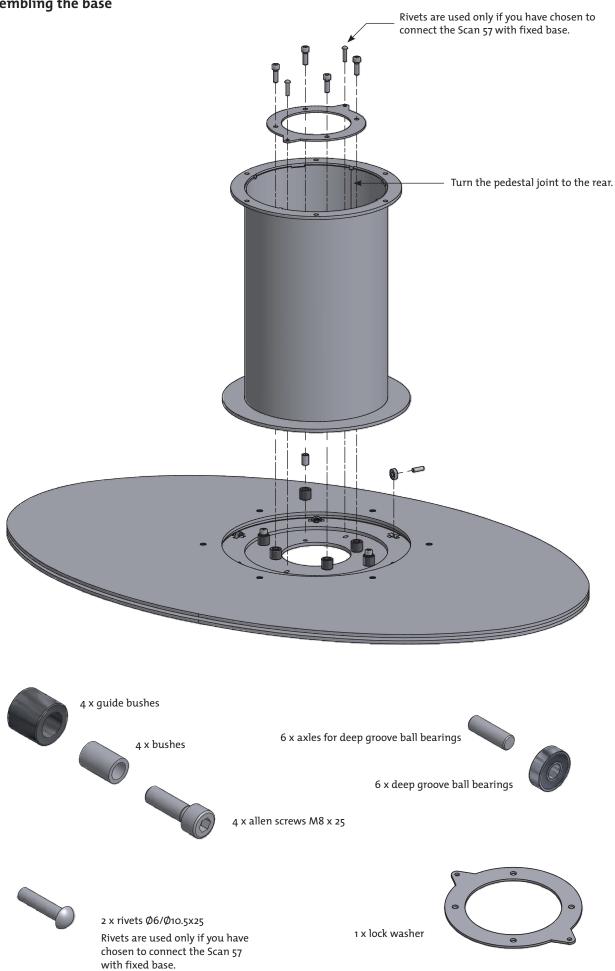
#### **Product registration number**

Open the wood-burning stove door; you can read and make a note of the product registration number (see front of these Assembly- and instructions for use).





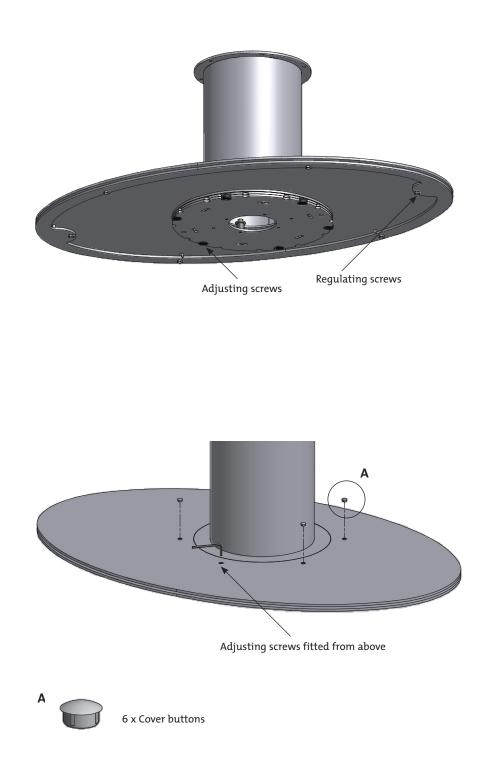
#### Assembling the base



#### **Adjusting screws**

The Scan 57 is equipped with 6 adjusting screws under the base of the wood-burning stove. The adjusting screws are fitted from above and are used to ensure the oven is level (use the key from the service pack provided). The regulating screws are used to ensure that the foot of the base lies flat to the surface.

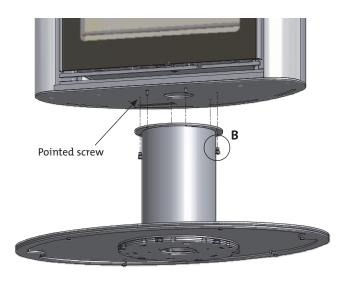
Fit the cover buttons in the appropriate holes when the plinth is correctly in place.



#### Fitting the wood-burning stove to the base

The Scan 57 is equipped with 2 pointed screws on the bottom of the oven. These may be used to guide the stove into place on the base. Place the stove on the base. The 2 pointed screws should fall into the 2 holes in the base as shown. Fit 4 of the Allen screws provided. Remove the pointed screws and fit the remaining 2 Allen screws.

If you have chosen the Scan 57 with fresh air solution through the base then this must be fitted before the wood-burning stove and base are screwed together. See the section "Fresh air solution through base".



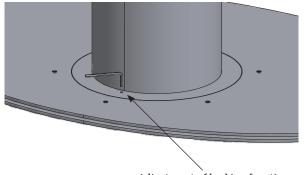


6 x Allen M8x12

#### **Revolving base and braking function**

The Scan 57 is equipped with a braking function for the revolving base.

The wood-burning stove is fitted to the base before adjustment of the braking function. For adjustment, see below.



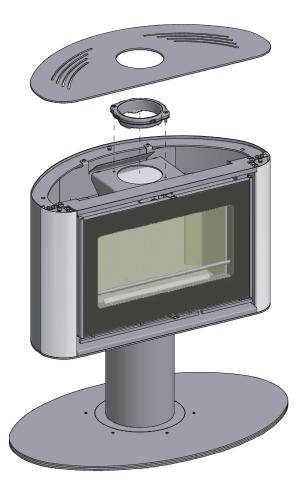
Adjustment of braking function

#### Fitting the flue collar

Lift the top plate from the stove and fit the flue collar, seal and screws.



Fit the seal for flue collar



#### Fresh air intake

In a well-insulated house the air used for the combustion process has to be replaced. This particularly applies to houses with mechanical ventilation. There are different ways of making sure that an air exchange takes place. The most important thing is to ensure that there is a supply of air to the room where the wood stove is located.

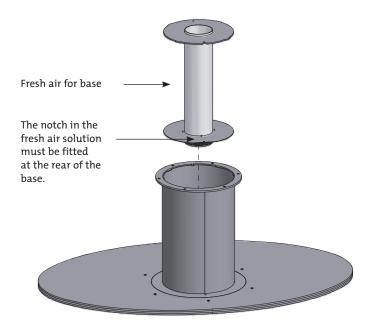
National and local building codes must be followed with regard to the connection of a fresh air intake.

#### Fresh air solution through base

The Scan 57 can be connected to fresh air through the base. This is fitted as shown below. The label of the fresh air solution is fitted to the rear of the base.

For connection of an external air supply, a ventilation pipe of minimum  $\phi_{100}$  mm is used.

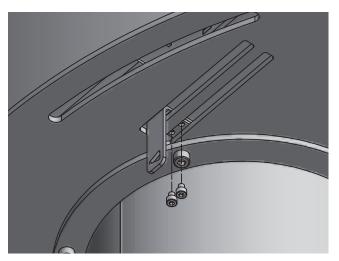
• Ø100 mm ventilation pipe, max. length: 6 m with max. 1 bend.



#### Fresh air damper

The fresh air damper supplied must be mounted in the base of the stove once you have assembled the fresh air intake, plinth and the stove itself. You can close the fresh air damper when the stove is not in use.





Best-possible working of your wood-burning stove with rotating plinth, will depend to a great extent on having the stove carefully installed by a properly trained fitter. We recommend the following fitting method:

#### Solution with elbow pipe for brick chimneys (Fig. 1):

- 1. Place the wood-burning stove on a permanent underlay at the desired installation position in order to mark the position of the wall collar.
- 2. Shorten the elbow pipe to the desired height.
- 3. Saw a notch in the elbow pipe to ensure correct fitting. Height: 15 mm. Width: 13 mm.
- 4. Fit the packing supplied in the service pack 30 mm from the edge of the elbow pipe.
- 5. Fit the flue collar (A) to your wood-burning stove.
- 6. Slot the elbow pipe (C) into the flue collar.
- 7. Temporarily position the wood-burning stove about 90 mm further away from the wall/chimney than you plan to install it, to allow the elbow pipe to rest against the wall/chimney. Make sure the elbow pipe is perpendicular/horizontal (compared to the wall). Mark the circumference of the pipe on the wall/chimney.
- 8. Move the elbow pipe and wood-burning stove to one side.
- 9. Make a hole in the wall/chimney suitable for the wall collar (D) to pass through.
- 10. Place the wood-burning stove, wall collar and elbow pipe with the deco ring (E) in the right position.
- 11. Adjust so that the wood-burning stove and elbow pipe are perpendicular and horizontal.
- 12. Wedge the wall collar in place.
- 13. Tighten the four screws (F) on the wall collar slightly, and press the three clips (G) between the wall collar and the elbow pipe.
- 14. Check that everything is set-up properly.
- 15. Set the wall collar in concrete.
- 16. After the concrete has set, tighten the 4 screws on the wall collar to hold the elbow pipe firmly in place.
- 17. Push the deco ring up against the wall.

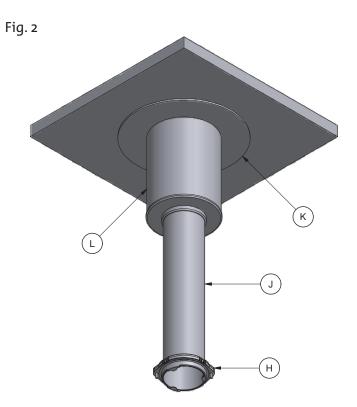
#### Top-mounted Steel Chimney (Fig. 2):

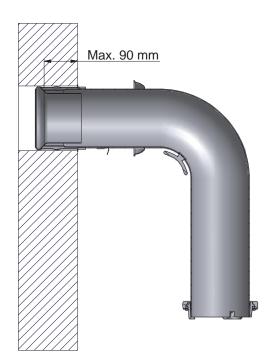
- 1. Place the wood-burning stove on a permanent underlay at the installation site.
- 2. Shorten the uninsulated start section to the desired height.
- 3. Saw a notch in the uninsulated start section to ensure correct fitting. Height: 15 mm. Width: 13 mm.
- 4. Fit the packing supplied in the service pack 30 mm from the edge of the uninsulated start section.
- 5. Fit the flue collar (H) to your wood-burning stove.
- 6. Attach the piece of plywood (I) provided in the flue collar to the bottom of the cavity.
- 7. Slot the non-insulated start section (J) into the flue collar.
- 8. Attach the ceiling collar and guide (K) to the start section and fit the first insulated length of chimney (L), which should reach to the ceiling.
- 9. Tighten the ceiling collar and guide so that the chimney is held in place.
- 10. Rivet/screw the non-insulated start section to the first length of the chimney using 4 pop rivets or self-tapping screws.
- 11. Then fit the remaining chimney sections.

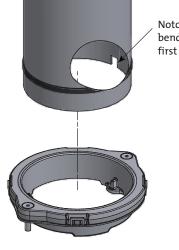
The chimney must be suspended from the ceiling; this is why a ceiling collar and guide, or a beam in the roof construction must be used.

## CHIMNEY CONNECTION, REVOLVING BASE 13









Notches in the elbow bend / uninsulated first chimney section

Fitting the packing



#### **CB** Technology (Clean Burning)

Your wood-burning stove is fitted with CB technology. To ensure optimum burning of the gases released by the burning process, air is guided by a specially developed system. Pre-heated air is fed into the combustion chamber through the small holes below the smoke deflector plate. The airflow is driven by the combustion speed, and cannot be regulated.

#### Primary air

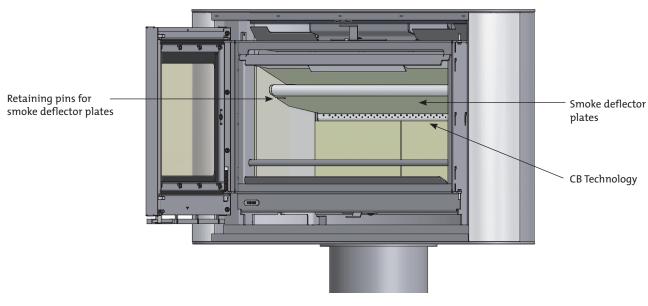
The primary air regulation mechanism is used for lighting the fire, or to boost the burning process when you put wood on. The primary air vent can be 25-50% open if you use hard wood fuel such as oak and beech. You can close the primary air vent if you use soft wood such as birch or pine for fuel.

#### Secondary air

Secondary air is pre-heated and fed indirectly to the fire. At the same time, the secondary airflow cleans the glass pane to avoid soot buildup. If you over-restrict the secondary airflow, soot can build up on the glass pane. The secondary airflow determines the heat output from your wood stove.

#### Smoke deflector plates

The smoke deflector plates are located in the upper part of the combustion chamber. The plates hold back smoke, making sure it stays inside the combustion chamber for a longer time before escaping through the chimney. This reduces the smoke gas temperature as the gases have more time to dissipate heat to the wood-burning stove. The smoke deflector plates must be removed for sweeping; see "Maintaining your wood-burning stove". Note that the smoke deflector plates are made of porous, ceramic material, and can break. Exercise care when working. The smoke deflector plates are subject to wear and tear, and are not covered by the warranty.



#### Primary air

#### Settings for normal load

Secondary air %	Primary air %
75	75

#### **Environmentally-Friendly Heating**

Avoid restricting your wood-burning stove to an extent where no flames are visible during the degasifying period, as this leads to particularly inefficient heating. The gases released by the wood do not burn due to the low temperature in the combustion chamber. Part of the gas condenses in the wood-burning stove and flue system as soot, and this could lead to your chimney catching fire. The smoke that exits the chimney is bad for the environment and has an unpleasant smell.

#### Lighting

We recommend the use of fire starters, or similar products, which are available from your Scan dealer. Using fire starters helps to light the wood quicker, and keeps the burning process clean. Never use liquid lighting fuels!

#### "Top down" lighting

3-4 pieces of wood approx. 30 cm long with a weight of approx. 0.6 - 1,0 kg per piece.

1 piece of wood approx. 25 cm long with a weight of about 0.5 kg.

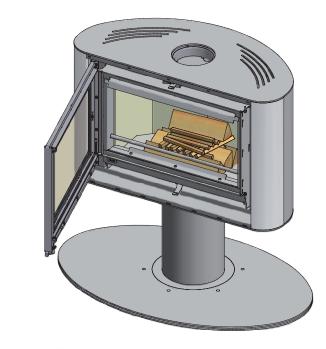
8 - 16 thin sticks of about 20 cm with a total weight of approx. 400 g.

3 fire starters.

Position the large logs in the centre of the combustion chamber 1-2 cm apart as shown. Put half the kindling sticks across the logs in a criss-cross fashion. Place the smallest log on top of the sticks as shown and arrange the last sticks in front of the log. Position the firestarters between the sticks and light.

Set the primary and secondary airflow controls to maximum for about 20 - 30 minutes. When the larger pieces of wood have caught fire properly, you can set the primary and secondary airflow to the desired level.

Top down lighting gives a more environmentally friendly start to your fire and helps to keep the glass areas as clean as possible.





#### **Continuous firing**

It is important to reach as high a temperature as possible in the combustion chamber. This makes the most efficient use of the wood stove and fuel, and ensures a clean burning process. At the same time, this avoids soot build-up on the combustion chamber walls and glass. While the stove is lit, you should not see any smoke, but just air movement that indicates the burning process.

After completing the lighting phase, you should have a good layer of embers in the wood stove; you can then start stoking up the stove. Lay 2-3 pieces of wood, of about 0.6 - 1.0 kg weight with a length of about 30 cm onto the fire.

Note! The wood must catch fire quickly; this is why we recommend setting the primary airflow to full power. Running the stove at too low a temperature and with too little primary air can lead to deflagration of the gases, and thus cause damage to the stove.

When stoking up with wood, always open the glass door carefully to avoid smoke escaping. Stoke up with wood while the fire is still burning nicely.

#### Using your stove in the spring or autumn

Occasional lighting of the stove using the "top down" lighting method (see above) is recommended in changeable weather such as in spring/autumn when your heating requirements are not as great.

#### Why you need a chimney

The chimney is the wood-burning stove's motor; it's performance decides how well your stove will work. The draft in the chimney creates a vacuum in the wood-burning stove. The vacuum draws the smoke out of the stove, and takes in air through the combustion air baffle to fuel the burning process. Combustion air is also used for the airwash system that keeps the window clear of soot.

The draft in the chimney is caused by the difference in temperatures inside and outside the chimney. The higher the temperature difference is, the better the draft in the chimney will be. It is thus important for the chimney to reach operating temperature before you adjust the damper to restrict combustion in the stove (a brickwork chimney will take longer to reach operating temperature than a steel chimney). It is very important to reach operating temperature as quickly as possible on days on which the draft in the chimney is poor due to unfavorable wind and weather conditions. Make sure the fuel ignites as quickly as possible (with visible flames). Chop the wood into particularly small pieces; use an extra fire lighter etc.

After longer periods of disuse, check the chimney flue for blockage. You can connect several units to the same chimney. But make sure check with your chimney sweep to observe local regulations.

No matter how good your chimney is, it will not perform well if you do not use it correctly. On the other hand a poor chimney, may give you acceptable results if you use it correctly.

#### Using your stove in various weather conditions

Wind blowing on the chimney can have a great effect on how your stove reacts in various wind conditions; you may need to adjust the airflow to achieve good burning results. Fitting a damper in the flue pipe may also help as it will give you the ability to regulate the draught in changing wind conditions.

Fog can also have a great influence on how well a chimney draws; you may again need to adjust the airflow settings to achieve good burning results.

#### **General Notes**

Your wood stove is not designed for continual heating for periods of over 24 hours.

Please note! Parts of the wood-burning stove, especially the outer surfaces, become hot during use. Please exercise due care.

Never empty ashes into a flammable container. Ashes can contain glowing embers long after you finish using your wood stove.

While the stove is not in use you can close the damper to avoid drafts through the stove.

After longer breaks you should check the smoke outlet paths for blockages before lighting.

#### **Chimney fire**

In the case of a chimney fire, keep the door and all dampers on the wood-burning stove closed. If necessary, call the fire brigade.

#### Handling fuels

#### Selecting Wood/Fuel

You can use any type of wood as firewood, however, harder types, such as beech, ash, are generally better for heating as they burn more evenly and create less ash. Other wood types like maple, birch and spruce are excellent alternatives.

#### Handling

Firewood is best if you fell the tree, and saw and split the wood, before May 1st. Remember to cut the logs to match the size of your wood-burning stove's combustion chamber. We recommend a diameter of 6-10 cm. The length should be about 6 cm shorter than that of the combustion chamber to leave enough space for air to circulate. Firewood with a greater diameter needs splitting. Split wood dries faster.

#### Storing

You need to store the sawn and split firewood in a dry place for 1-2 years before burning. Wood dries faster if you stack it in an airy place. Before use, store the firewood for a few days at room temperature. Note that wood absorbs moisture during the autumn and winter seasons.

#### Moisture

To avoid environmental issues, and for optimum burning, wood has to be perfectly dry to be suitable for use as firewood. The max. residual moisture in the wood should not exceed 21%. A moisture content of 15-18% yields best results. As an easy way of checking if wood is dry, just knock two pieces of wood together. If the wood is moist, the sound will be dull.

If you use damp wood, most of the heat it produces will be used to evaporate the water. The temperature in the wood stove does not rise, and the room is not sufficiently heated. Of course, this is not economical, and it will cause soot build up on the glass pane, in the stove, and in the chimney. Burning moist wood also causes pollution.

#### Understanding units for measuring wood

Various units of measurement are used for wood. Before you buy wood, it makes sense to familiarise yourself with the terms. There are various brochures, in public libraries for example, that cover this topic.

#### Use of the following as fuel is illegal

Painted, pressure impregnated, or glued wood, driftwood from the sea. Never burn chipboard, plastics, or chemically treated paper. These materials are dangerous to humans, to the environment, your wood stove, and your chimney. To keep a long story short – make sure you burn only quality firewood.

#### Firewood fuel value

The fuel value is different for different types of wood. In other words, you need to use more wood of certain types to achieve the same heating performance. This Instruction Manual assumes that you will be using beech, which has a very high fuel value, and is also a wood that is easy to procure. If you use oak or beech wood fuel, note that these wood types have a greater fuel value than, say, birch. Make sure you use less fuel to avoid damage to the wood-burning stove.

#### Maintaining your wood-burning stove

Apart from regular chimney sweeping, your wood-burning stove does not require any regular maintenance.

#### **Coated surfaces**

Clean your wood-burning stove by dusting with a dry, lint-free cloth.

If the topcoat is damaged, you can purchase a repair spray from your authorised Scan dealer. As slight differences in colour are possible, spray a larger area to achieve a natural transition for best results. For best results, apply repair spray when the wood-burning stove is hand-hot.

#### **Cleaning the glass**

Our wood-burning stoves are designed to prevent serious soot build up on the glass. The best way to achieve this is to make sure you have a sufficient combustion air supply. It is also important to use dry wood, and have a correctly dimensioned chimney.

Even if you follow all of our instructions, a slight film of soot can build up on the glass. You can easily remove this build up by cleaning with a dry cloth and glass cleaner. Your authorised Scan dealer stocks a special glass cleaner for this purpose.

#### **Combustion chamber lining**

Slight cracks can appear in the combustion chamber lining due to moisture, or to the heating/cooling process. These cracks have no influence on the heating performance or lifetime of your stove. However, if the lining starts to crumble, you must replace it. The combustion chamber lining is not covered by the warranty.

#### Seals

All wood-burning stoves have seals made of ceramic material fitted to the stove, the doors, and/or the glass. These seals are subject to wear and tear, and must be replaced when necessary.

## Chimney sweeping and cleaning your wood-burning stove

Follow national and local chimney sweeping regulations. We recommend having the wood-burning stove cleaned regularly by the chimney sweep.

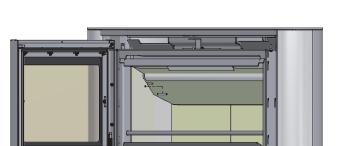
Before starting to clean your wood-burning stove, and sweep the flue pipe, we recommend first removing the smoke deflector plates. Use only original replacement parts for maintenance and repairs of your stove.

Note! Make sure the stove is cold before starting maintenance or repair work.

#### Removing the smoke deflector plates

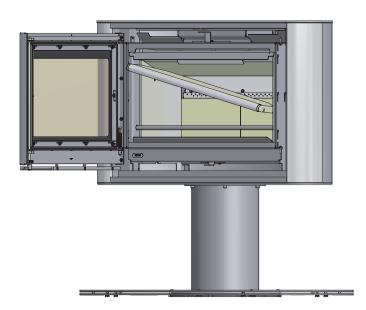
Lift the lower smoke deflector plate, remove the pins at the sides, and then remove the plate. Remove the upper smoke deflector plate in the same way.

Lift up the smoke deflector plate, and remove the pins that hold the smoke deflector plate in place.



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Lower and remove the smoke deflector plate.



Wood types	Kg Dry wood/m <sup>3</sup>	Compared to beech
Hornbeam	640	110%
Beech/Oak	580	100%
Ash	570	98%
Maple	540	93%
Birch	510	88%
Pine	480	83%
Fir	390	67%
Poplar	380	65%

### MAINTENANCE TROUBLESHOOTING

#### Smoke escaping

- Damp wood
- Chimney not drawing properly
- Chimney is not properly dimensioned for the stove
- Check if the smoke gas pipe/chimney are blocked
- Is the chimney the right height for its surroundings?
- Vacuum in room
- The door is opened before the embers have burned down sufficiently

#### Wood burning too quickly

- The air valves are set incorrectly
- The smoke deflector plates is incorrectly mounted or missing
- Inferior firewood (waste wood, pallets etc.)
- Chimney too large

#### Soot build-up on glass

- Incorrect secondary airflow setting
- Excessive primary air
- Damp wood
- Wood pieces too large on lighting
- Inferior firewood (waste wood, pallets etc.)
- · Chimney not drawing sufficiently
- Vacuum in room

#### Excessive soot build-up in chimney

- Poor burning (more air required)
- Damp wood

#### The surface of the stove is turning grey

• Overheating (see instructions for heating)

#### Poor heating performance of stove

- Damp wood
- Not enough wood
- Inferior wood quality with low fuel value
- Smoke deflector plates are not fitted correctly

#### Odour and sound coming from the stove

- The lacquer on the stove hardens when you use the stove for the first time; this can cause an odour. Open a window or a door for ventilation, and make sure the stove is heated up sufficiently to avoid odours later.
- When heating up and cooling down, the stove may make some clicking noises. These are due to the huge temperature differences to which the material is exposed and do not indicate any product defects.

#### Warranty

All wood-fired Scan products are made of high-quality materials and subject to strict quality controls before leaving the factory. We give a warranty of 5 years on manufacturing errors or defects.

You must quote your stove's product registration number when you contact us or your authorised Scan dealer with a warranty claim.

The warranty covers all parts which in the opinion of Scan A/S require repair or replacement due to manufacturing or construction error

The warranty applies to the original purchaser of the product only, and is not transferable (except on prior sale).

The warranty covers only damage caused by manufacturing or construction errors.

#### The following parts are not covered by the warranty

- Wear and tear parts, such as the combustion chamber liners, smoke deflector plates, shaker grate, glass, tiles, and seals (except for defects which were present on delivery).
- Defects caused by external chemical and physical influences during transportation, storage and assembly, or at a later time.
- Soot build-up caused by poor chimney draught, damp wood, or improper use.
- Costs of additional heating in connection with a repair.
- Transport costs.
- Costs for setting up, removing the wood stove.

#### This warranty is void

- In case of incorrect installation (the installer is responsible for observing and complying with legal requirements and local bylaws, along with this Assembly- and Instructionsmanual for the wood-burning stove and accessories).
- In case of improper use, and/or use of prohibited fuels, nonoriginal spares (see this Assembly- and instructions manual).
- If the product registration number of the stove has been removed or damaged.
- In case of repairs that do not comply with our instructions or instructions by an authorised Scan dealer.
- In case of any manipulation of the original state of this Scan product or its accessories.
- This warranty is only valid in the country to which this Scan product was originally supplied.

Always use original replacement parts, or parts recommended by the manufacturer.

Scan A/S - DK-5492 Vissenbjerg